



Issue date March 1, 2015

Reviewed date March 1, 2018

## Safety Data Sheet

**SDS ID# 4097**

### Section 1. IDENTIFICATION

#### 1.1. Product identifier

Product form : Mixture

Product name : Ethylene Oxide (0.0001%-0.01%) in Nitrogen

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Product use : Calibration gas/Bump test gas/Function test gas

#### 1.3. Details of the supplier of the safety data sheet

Intermountain Specialty Gases  
520 N. Kings Road  
Nampa, ID 83687  
Telephone 1-208-466-9425 or Toll free 1-800-552-5003  
Fax 1-208-466-9144  
www.isgases.com

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300

### Section 2. HAZARDS IDENTIFICATION

#### 2.1. Classification of the substance or mixture

Classification GASES UNDER PRESSURE - Compressed gas  
Simple asphyxiant - Yes

#### 2.2. Label elements

##### Hazard pictograms



Signal word : WARNING

Hazard statements : H280 - CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED  
: OSHA-H01 - MAY DISPLACE OXYGEN AND CAUSE RAPID SUFFOCATION.  
: OSHA - PG01 - DO NOT REMOVE THIS PRODUCT LABEL

## Precautionary statements

[General]	: Read and follow all Safety Data Sheets (SDS's) before use. Read label before use. Keep out of reach of children. If medical advice is needed, have a product container or label at hand. Use equipment rated for cylinder pressure.
[Prevention]	: P202 - Do not handle until all safety precautions have been read and understood : P308+P313 - If exposed or concerned: Get medical advice/attention. : P271+P403- Use only outdoors or in a well-ventilated area
[Response]	: P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. : P313 - Get medical advice/attention.
[Storage]	: CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F)
[Disposal]	: Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

### 2.3. Other hazards

No additional information available

### 2.4. Unknown acute toxicity

No data available

## Section 3. COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1. Substance

Not applicable

### 3.2. Mixture

Name	Product Identifier	%
Nitrogen	(CAS No) 7727-37-9	0.990 - 0.9999
Ethylene Oxide	(CAS No) 75-21-8	0.0001 - 0.01

## Section 4. FIRST AID MEASURES

### 4.1. Description of first aid measures

General	: IF exposed or concerned: Get medical advice/attention.
Inhalation	: Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing has stopped, give artificial respiration or oxygen by trained personnel. If victim feels unwell, seek medical advice.
Skin contact	: Immediately flush with copious amount of water for at least 15 minutes.
Eye contact	: Immediately flush with copious amount of water for at least 15 minutes.
Ingestion	: Ingestion is not considered a potential route of exposure, refer to the inhalation section.

### 4.2. Most important symptoms/effects, acute and delayed

#### Acute

Inhalation	: May displace oxygen and cause rapid suffocation.
Skin contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Eye contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Ingestion	: Ingestion is not considered a potential route of exposure, refer to the inhalation section.

Frostbite	: Thaw frosted parts with lukewarm water. Do not rub affected areas. Get immediate medical advice/attention.
Symptoms/injuries upon intravenous administration	: Not known
Chronic symptoms	: Adverse effects not expected from this product.
Delayed	: Adverse effects not expected from this product.

#### 4.3. Indication of any immediate medical attention and special treatment needed

If victim feels unwell, seek medical advice. If breathing is difficult, give artificial respiration or oxygen by trained personnel.

### Section 5. FIREFIGHTING MEASURES

#### 5.1. Extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: None known

#### 5.2. Special hazards arising from the substance or mixture

Fire hazard	: The product is not flammable
Explosion hazard	: Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
Reactivity	: None known.

#### 5.3. Advice for fire-fighters

Firefighting instructions	: In case of fire: Evacuate all personnel from the danger area. Stop the leak and flow of gas before extinguishing fire, if safe to do so. If this is not possible, withdraw from area and allow fire to burn. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Let the fire burn. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas. Exercise caution when fighting any chemical fire.
Protection during firefighting	: Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus, SCBA) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection.

### Section 6. ACCIDENTAL RELEASE MEASURES

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Ensure adequate ventilation.
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##### 6.1.1. For non-emergency personnel

Protective equipment	: Wear protective equipment consistent with the site emergency plan.
Emergency procedures	: Escape the danger area by the closest safe route. Close doors and windows of adjacent premises. Keep containers closed. Mark the danger area. Seal off low-lying areas. Keep upwind.

##### 6.1.12. For emergency responders

Protective equipment	: Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Equip cleanup crew with proper protection.
Emergency procedures	: Evacuate and limit access. Ventilate area. See information above "For non-emergency personnel".

#### 6.2. Methods and material for containment and cleaning up

For containment	: Immediately contact emergency personnel. Try to stop gas leak if safe to do so.
Methods for cleaning up	: Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

## Section 7. HANDLING AND STORAGE

### 7.1. Precautions for safe handling

Precautions for safety handling	: Pressurized container: Do not pierce or burn, even after use. Use equipment rated for cylinder pressure. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Protect cylinders from physical damage; do not drag, roll, slide, or drop.
Hygiene measures	: Do not eat, drink or smoke when using this product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: None known.
Storage conditions	: Do not expose to temperatures exceeding 52°C (125°F). Store locked up. Keep containers closed when not in use. Protect cylinder from physical damage. Store and use away from heat, sparks, open flame or any other ignition source. Store in well ventilated area.
Incompatible products	: None known.
Incompatible materials	: None known.

## Section 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Nitrogen (7727-37-9)

OSHA PEL		Cal/OSHA PEL	NIOSH REL	ACGIH 2015 TLV
		(as of 4/26/13)	(as of 4/26/13)	
ppm	mg/m <sup>3</sup>	8-hour TWA (ST) STEL ( C ) Ceiling	up to 10-hour TWA (ST) STEL ( C ) Ceiling	8-hour TWA (ST) STEL ( C ) Ceiling
Not established	Not established	Not established	Not established	Simple asphyxiant

### Ethylene oxide (75-21-8)

OSHA PEL		Cal/OSHA PEL	NIOSH REL	ACGIH 2015 TLV
		(as of 4/26/13)	(as of 4/26/13)	
ppm	mg/m <sup>3</sup>	8-hour TWA (ST) STEL ( C ) Ceiling	up to 10-hour TWA (ST) STEL ( C ) Ceiling IDLH	8-hour TWA (ST) STEL ( C ) Ceiling
1 ppm	n/a	1 ppm (ST) 5 ppm	<0.1 ppm	1 ppm
see 29 CFR 1910.1047			(C) 5 ppm [10 min/day]	

### 8.2. Appropriate engineering controls

Engineering measures/controls	: Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly check for leakages. Ensure exposure is below occupational exposure limits. Oxygen detectors should be used when asphyxiating gases may me released. Consider work permit system e.g. for maintenance activities.
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### 8.3. Individual protection measures

Hand protection	: Wear working gloves when handling gas containers. 29CFR 1910.138: Hand Protection.
Eye protection	: Wear safety glasses with side shields. 29 CFR 1910.133: Eye and Face Protection.
Skin and body protection	: Wear suitable protective clothing, e.g.-Lab coats, coveralls or flame resistant clothing.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Thermal hazard protection	: None necessary during normal and routine operations.
Environmental exposure controls	: Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.
Other information	: Wear safety shoes while handling containers. 29 CFR 1910.136: Foot Protection

## Section 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Exposure controls

Appearance	: Clear, colorless gas.
Physical state	: Gas
Color	: Colorless
Odor	: Sweet
Odor threshold	: No data available
pH	: No data available
Freezing point	: No data available
Flash point	: No data available
Evaporation rate	: No data available
Flammability (solid, gas)	: Not Flammable - not combustible
Upper flammability	: Not Flammable - not combustible
Lower flammability	: Not Flammable - not combustible
Relative density	: No data available
Solubility	: No data available
Partition coefficient	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: Not applicable

	Ethylene Oxide	Nitrogen			
Molecular weight (grams)	44.05	28.013			
Boiling point	10.7 °C	-196 °C			
Vapor pressure	1.46 atm @ 20°C	Above critical temperature			
Vapor density at 20°C	0.882 g/ml	0.97			
Relative gas density	n/a	1.153			
Critical Temperature	n/a	-146.9 °C			

## Section 10. STABILITY AND REACTIVITY

### 10.1. Reactivity

No reactivity hazard other than the effects described below.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### 10.4. Conditions to avoid

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### 10.5. Incompatible materials

None known

### 10.6. Hazardous decomposition products

None known

## Section 11. TOXICOLOGICAL INFORMATION

### Acute toxicity

#### Nitrogen (7727-37-9)

LC50 inhalation rat (ppm) 410,000 ppm/4h

#### Ethylene oxide (75-21-8)

LC50 oral rat (mg/l) 72 mg/kg

LC50 inhalation rat (ppm) 1,460 ppm/4 hours

### 11.1. Information on routes of exposure

Inhalation : May displace oxygen and cause rapid suffocation.  
Skin contact : Adverse effects not expected from this product  
Eye contact : Adverse effects not expected from this product  
Ingestion : Ingestion is not considered a potential route of exposure

### 11.2. Symptoms related to physical, chemical and toxicological characteristics

Symptoms Simple asphyxiant. May cause suffocation by displacing the oxygen in the air. Exposure to oxygen-deficient atmosphere ( $\leq 18\%$ ) may cause dizziness, drowsiness, nausea, vomiting, excess salivation, diminished mental alertness, loss of consciousness and death. Exposure to atmospheres containing 8-10% or less oxygen will bring about unconsciousness without warning and so quickly that the individuals cannot help or protect themselves. Lack of sufficient oxygen may cause serious injury or death.

### 11.3. Delayed and immediate effects

Skin corrosion/irritation : Contact with rapidly expanding gas may cause burns or frostbite.  
Serious eye damage/irritation : Contact with rapidly expanding gas may cause burns or frostbite.  
Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified  
Developmental Toxicity : Not classified  
Specific target organ toxicity (single exposure) : Not classified  
Specific target organ toxicity (repeated exposure) : Not classified  
Aspiration hazard : Not classified  
Not applicable for gases and gas-mixtures

#### 11.4. Carcinogenic effects

##### Ethylene oxide (75-21-8)

IARC group 1 - Carcinogenic to humans  
NTP Status 1 - Evidence of Carcinogenicity, 2 - Known Human Carcinogens

### Section 12. ECOLOGICAL INFORMATION

#### 12.1. Aquatic Toxicity

##### Ethylene oxide (75-21-8)

LC50 Fish 1 73 - 96 mg/l (Exposure time: 96 hours - Species: Cyprinus carpio)  
EC50 Daphnia 1 137 - 300 mg/l (Exposure time: 48 hours - Species: Daphnia magna)

#### 12.2. Persistence and degradability

No information available for the product

#### 12.3. Bioaccumulative potential

##### Ethylene oxide (75-21-8)

Log Pow -0.3  
Bioaccumulative potential No ecological damage caused by this product

#### 12.4. Mobility in soil

No information available for the product

#### 12.5. Other





No information available for the product

### Section 13. DISPOSAL CONSIDERATIONS

#### 13.1. Disposal methods

Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

### Section 14. TRANSPORTATION INFORMATION

	US DOT	TDG	IMDG	IATA
<b>UN #</b>	UN 1956	UN 1956	UN 1956	UN 1956
<b>Proper shipping name</b>	Compressed gas, n.o.s. (Nitrogen, Ethylene Oxide)	Compressed gas, n.o.s. (Nitrogen, Ethylene Oxide)	Compressed gas, n.o.s. (Nitrogen, Ethylene Oxide)	Compressed gas, n.o.s. (Nitrogen, Ethylene Oxide)
<b>Transport hazard class(es)</b>	2.2 	2.2 	2.2 	2.2 
<b>Packing group</b>	-	-	-	-
<b>Environment</b>	No.	No.	No.	No.

### Section 15. REGULATORY INFORMATION

#### 15.1. US Federal regulations

SARA 311/312 hazard categories

Acute Health : No  
 Chronic Health : No  
 Fire : No  
 Pressure : Yes  
 Reactive : No

SARA Title III Notifications and Information: Listed under the accident prevention provisions of section 112 (r ) of the Clean Air Act (CAA) with a threshold quantity (TQ) of 10,000 pounds.

Sara Section 302 Threshold Planning 1000 pounds  
 Quantity (TPQ)

SARA Section 313 - Emission Reporting 0.10%

SARA 311/312	Sudden Release of Pressure Hazard
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## 15.2. US State regulations

### Nitrogen (007727-37-9)

U.S. - Massachusetts - Right To Know List

U.S. - Minnesota - Right To Know Hazardous Substance List

U.S. - New Jersey - Right To Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right To Know) List

### Ethylene oxide (75-21-8)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Developmental Toxicity	No significance risk level (NSRL)
Yes	Yes	Yes	Yes	2 ug/day

### Ethylene oxide (75-21-8)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right To Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right To Know) List

U.S. - Pennsylvania - RTK (Right To Know) Environmental Hazard List

U.S. - Pennsylvania - RTK (Right To Know) Special Hazardous Substances

## Section 16. OTHER INFORMATION

**Date of issue/Date of revision** : New SDS 3/1/2015

**Revision Note** : Initial release

### Hazardous Material Information System (USA)

Hazard Scale : 0 = Minimal/ 1 = Slight/ 2 = Moderate/ 3 = Serious/ 4 = Severe

**Health** : 0

**Fire** : 0

**Physical hazards** : 3

### Key/Legend

SARA Superfund Amendments and Reauthorization Act  
 OSHA Occupational Safety and Health Administration  
 DOT Department of Transportation  
 TSCA Toxic Substance Control Act



NTP	National Toxicology Program
ACGIH	American Conference of Governmental Industrial Hygienists
PEL	Permissible Exposure Limit
STEL	Short Term Exposure Limit
TLV	Threshold Limit Value
TDG	Transportation of Dangerous Goods
CAS	Chemical Abstracts Service
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
TWA	Time Weighted Average
Prop	Proposition
ATE	Acute Toxicity Estimate
Repr. 2	Reproductive toxicity Category 2

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